For Immediate Release

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Ace Metal Finishing Successfully Powder Coats Large Aluminum HVAC Components

Ace Metal Finishing is pleased to announce the successful completion of a powder coating job of large aluminum HVAC building components. These forty 120" by 34" formed aluminum sections were pretreated with ROHS compliant chromate powder coated and oven cured in 5 days.

When the customer approached Ace about the job they were specifically looking for a metal finisher who could handle these large parts. They needed many different, large diameter parts of an environmental control system coated with an architectural fluro-polymer custom color and a chromate conversion pretreatment to increase adhesion. These HVAC elements needed to withstand heating, cooling, humidity, and mild corrosives. They also needed to be decorative as they would be visible within the building.

Since Ace has the capacity to powder coat large parts, the client was able to fabricate their system components prior to powder coating. This ability improved the client's efficiency and lead time.

"Our large parts processing capabilities has been designed to fill a niche in the marketplace," says Mike Bataglia, Vice President of Sales and Marketing at Ace Metal Finishing. "Our chromate pretreatment, curing oven and painting operation were designed to handle parts up to 24' long and 3000 pounds. This allows our customers to ship components completely fabricated and not have to do post finishing assembly."

Ace was able to successfully turn this venting system, duct work and related components around on time, in five days. Ace is one of the few companies in the US that can accommodate such large items for powder coating.

For additional information, please visit http://www.acemetalfinishing.com or call Mike Battaglia.

About Ace Metal Finishing —

For over 50 years Ace Anodizing and Impregnating has been a trusted source for Type II, Hardcoat, Bright Dip Anodizing and hard coat anodizing. With a full service powder coating operation, die cast impregnation line, chromate conversion capabilities and a state of the art Architectural Anodizing line; Ace can meet all of your chemical finishing needs under one roof.